

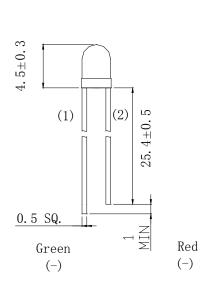
#### **Features**

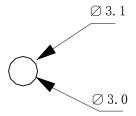
- · 3mm DIA LED Lamp
- · Low Power Consumption
- · High Efficiency
- · Various Colors and Viewing Angle
- · Long Solid State Reliability

# **Applications**

· Indicator

## **Package Dimensions**





#### **Notes:**

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25$ mm(.01") unless otherwise noted.
- 3. Protruded Resin under flange is 1.0mm(0.04") max.
- 4. Specifications are subject to change without notice.

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#### **Selection Guide**

Part No	Lens Type	Dice	Emitted Color
FDL-3452RG-TWD1HL	White Diffused	GaAsP/Gap	Red
	Writte Diliused	Gap/Gap	Green

# Electrical / Optical Characteristics At Ta=25 °C

Symbol	Parameter		Red	Green	Unit	Test Condition
Iv	Luminous Intensity	MIN.	3	6	mcd	IF=20mA
		TYP.	6	6		
201/2	Viewing Angle	TYP.	45	45	deg	IF=20mA
入 Peak	Peak Emission Wavelength	TYP.	-	-	nm	IF=20mA
入 d	Dominant Wavelength	TYP.	-	-	nm	IF=20mA
$\triangle \lambda$	Spectral Line Half-Width	TYP.	-	-	nm	IF=20mA
VF	Forward Voltage	Forward Voltage TYP. 2.0 MAX. 2.8	2.0	2.1	V	IF=20mA
			2.8	2.8	V	
IR	Reverse Current	MAX.	100	100	μА	VR=5V

#### Note:

1.  $\theta 1/2$  is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value

## **Absolute Maximum Ratings At Ta=25℃**

Parameter	Orange	Blue	Unit	
Power Dissipation	80	80	mW	
Peak Forward Current[1]	150	150	mA	
Continuous Forward Current	30	30	mA	
Reverse Voltage	5	5	V	
Electrostatic Discharge(HBM)	2000	150	V	
Operating Temperature Range	-25°C to + 85°C			
Storage Temperature Range	-30°C to + 100°C			
Soldering Condition	260°C For 5 Seconds			

Note:

1. 1/10DutyCycle, 0.1ms Pulse Width

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# Electrical Optical Characteristics Curves At Ta=25 °C

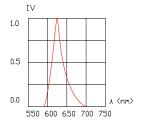


Fig. 1 Relative Luminous Intensity vs. Wavelength @ 20mA

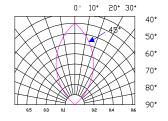
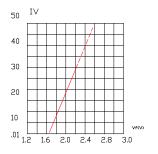


Fig. 2 Directivity Radiation Diagram



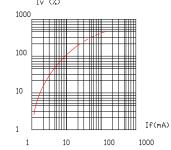


Fig. 3 Relative Intensy(10mA) vs. Forward Voltage Fig. 4 Relative Luminous Intensity (%) vs Forward Current

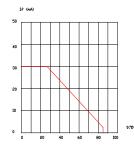


Fig. 5 Forward Current vs. Temperature

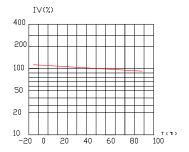


Fig. 6 Relative Intensity (%) vs. Temperature @ 20mA

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#### °C **Electrical Optical Characteristics Curves At Ta=25**

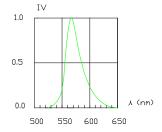


Fig. 1 Relative Luminous Intensity vs. Wavelength @ 20mA

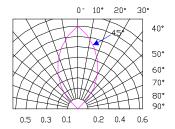


Fig. 2 Directivity Radiation Diagram

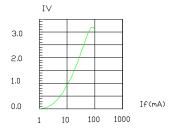
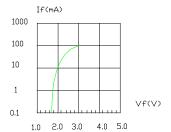
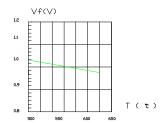


Fig. 4 Relative Luminous Intensity (%) vs Forward Current Fig. 3 Forward Current VS. Forward Voltage Normalize @ 20 mA





Flg. 5 Forward Voltage vs. Temperature

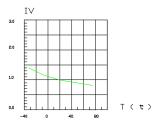


Fig. 6 Relative Luminous Intensity vs. Temperature

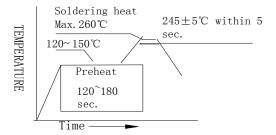
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## **Reflow Soldering Instructions**



#### Notes:

- 1. The LEDs should be used within a year.
- 2. The LEDs should be kept in  $5{\sim}30\,^{\circ}\mathrm{C}$  and 60% RH for less.
- 3. The LEDs should be used within 24 hours, or else should be kept a  $5\sim30^{\circ}$ C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

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# **Reliability Test Items Conditions**

Classification	Test Item	Test Conditions	Test hours	Result
Endurance Test	Operation Life	Connect with a power IF=20mA Ta=Under room temperature	1000Hrs	0/20
	High Temperature High Humidity	Ta=+65°C±5°C RH=90%-95%	240Hrs	0/20
	High Temperature Storage	High Ta=+85°C±5°C	1000Hrs	0/20
	Low Temperature Storage	Low Ta=-35°C±5°C Test time=1000hrs	1000Hrs	0/20
Environmental Test	Temperature Cycling	-45°C∼+105°C 15min 5min 15min	300 Cycles	0/20
	Thermal Shock	-35°C ~±5°C ~+85°C ~±5°C 5min 10sec 5min	300 Cycles	0/20
	Solder Resistance	Preheating: 120°C-150°C, within 2 minutes. Operation heating: 260°C (Max.), within 5 seconds (Max.)	5Cycles	0/20

# Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	V <sub>F</sub> (V)	I <sub>F</sub> =20mA	Over U×1.2
Reverse current	Ir(µA)	V <sub>R</sub> =5V	Over U×2
Luminous intensity	Iv(mcd)	I <sub>F</sub> =20mA	Below S×0.5

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Meansurerment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.

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