

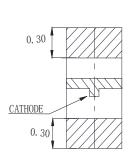
#### **Features**

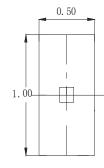
- · 1.0mm\*0.5mm SMT LED, Super thin (0.50H mm)
- · Low Power Consumption
- · Wide Viewing Angle
- · Various Colors
- · Compatible with automatic placement equipment.
- · Compatible with infrared and vapor phase reflow and wave solder process.
- · Meet ROHS Green Product
- · Package: 3000pcs/Reel

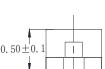
# **Applications**

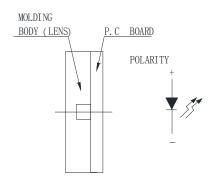
· Backlight and Indicator

# **Package Dimensions**









## **Notes:**

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.2$ mm(.0079") unless otherwise noted.
- 3. Specifications are subject to change without notice
- 4. This drawing is only for reference, not as a basis for the actual structure.

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#### FSL-1005050A-FAT2NNPR

#### **Selection Guide**

Part No	Lens Type	Dice	Emitted Color
FSL-1005050A-FAT2NNPR	Water Clear	AllnGap	Amber

# Electrical / Optical Characteristics At Ta=25 °C

Symbol	Parameter	Min.	Тур.	Max.	Unit	Test Condition
Iv	Luminous Intensity	2.8	4.5	28	mcd	IF=2mA
201/2	Viewing Angle		130		deg	IF=2mA
入 Peak	Peak Emission Wavelength		611		nm	IF=2mA
入 d	Dominant Wavelength		605		nm	IF=2mA
$\triangle \lambda$	Spectral Line Half-Width		17		nm	IF=2mA
VF	Forward Voltage	1.6		2.2	V	IF=2mA
IR	Reverse Current			10	μА	VR 5V

Note

# **Absolute Maximum Ratings At Ta=25℃**

Parameter	Amber	Unit
Power Dissipation	75	mW
Peak Forward Current[1]	80	mA
Continuous Forward Current	30	mA
Dreading Linear From25°C	0.4	mA/°C
Reverse Voltage	5	V
Electrostatic Discharge Threshold(HBM)	2000	V
Operating Temperature Range	-55°C to + 85°C	
Storage Temperature Range	-55°C to + 85°C	
Soldering Condition	260°C For5 Seconds	

Note:

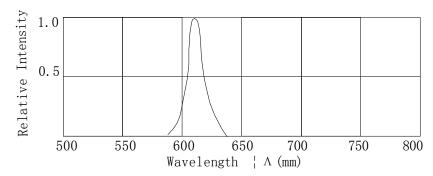
 $1.\ 1/10 Duty Cycle,\ 0.1 ms Pulse Width$ 

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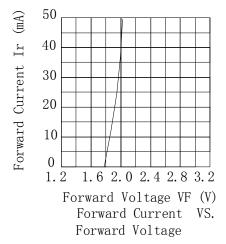
 $<sup>1.\,\</sup>theta1/2$  is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value

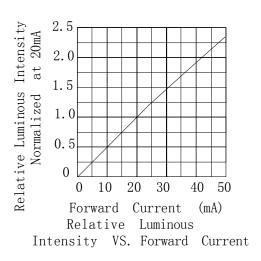


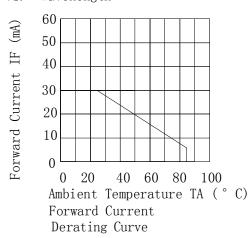
### Electrical Optical Characteristics Curves At Ta=25 °C

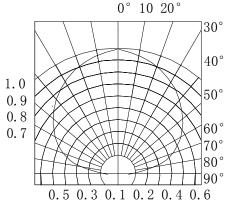


Rekative Intensity vs. Wavekength









Spatial Distribution



# **Bin Range Of Luminous Intensity**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	Н	2.8	4.5		
	J	4.5	7.2		
Iv	K	7.2	11.2	mcd	IF=2mA
	L	11.2	18.0		
	M	18.0	28.0		

# **Bin Range Of Forward Voltage**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	V2	1.6	1.8	V	
VF	V3	1.8	2.0		IF=2mA
	V4	2.0	2.2		

# **Bin Range Of Dominate Wavelength**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	A	597	600		
	A0	600	603		
入 d	A3	603	606	nm	IF=2mA
	A6	606	609		
	A9	609	612		

#### Notes:

1. Tolerance of Luminous Intensity +/-20  $\!\%$ 

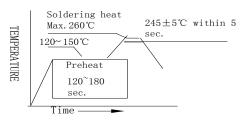
2. Tolerance of Forward Voltage  $\pm -0.15V$ 

3. Tolerance of the Dominate Wavelength +/- 2nm

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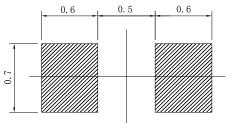
#### **SMT Reflow Soldering Instructions**



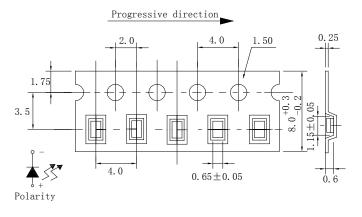
#### Notes:

- Selles gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
- 2. Reflow soldering should not be done more than two times.
- 3. Do not stress LED when soldering, and do not warp the circuit board after soldering
- While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320°C for once only.

#### **Recommended Soldering Pad Dimensions**



## Package Specifications (Units: mm (inches))



#### Notes:

- 1. The LEDs should be used within a year.
- The LEDs should be kept in 5~30°C and 60% RH for less. 2.
- The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

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Prepared By:



## **Reliability Test Items Conditions**

Classification	Test Item	Test Conditions	Test hours	Result
	Operation Life	Connect with a power IF =5mA Ta=Under room temperature	1000Hrs	0/22
Endurance	High Temperature High Humidity	Ta=+65°C±5°C RH=90%-95%	240Hrs	0/20
Test	High Temperature Storage	High Ta=+85°C±5°C	1000Hrs	0/20
	Low Temperature Storage	Low Ta=-35°C±5°C Test time=1000hrs	1000Hrs	0/20
	Temperature Cycling	-45°C ~+105°C 15min 5min 15min	300 Cycles	0/20
Environmental	Thermal Shock	-35°C ~±5°C ~+85°C ~±5°C 5min 10sec 5min	300 Cycles	0/20
Test Solder Resistance		Preheating: 120°C-150°C, within 2 minutes. Operation heating: 260°C (Max.), within 5 seconds (Max.)	5Cycles	0/20

# Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	V <sub>F</sub> (V)	IF=5mA	Over U×1.2
Reverse current	Ir(µA)	V <sub>R</sub> =5V	Over U×2
Luminous intensity	Iv(mcd)	IF=5mA	Below S×0.5

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Meansurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.

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