

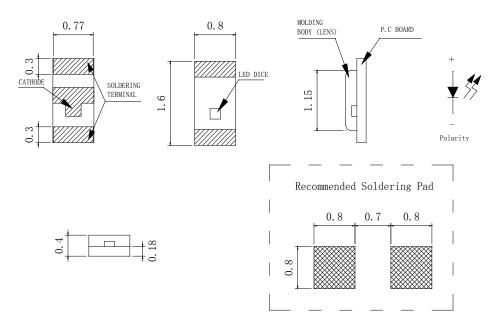
## **Features**

- · 1.6mm\*0.8mm SMT LED, Super thin (0.4H mm)
- · Low Power Consumption
- · Wide Viewing Angle
- · Various Colors
- · Compatible with automatic placement equipment.
- · Compatible with infrared and vapor phase reflow and wave solder process.
- · Meet ROHS Green Product
- · Package: 3000pcs/Reel

# **Applications**

· Backlight and Indicator

## **Package Dimensions**



#### **Notes:**

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.2$ mm(.0079") unless otherwise noted.
- 3. Specifications are subject to change without notice
- 4. This drawing is only for reference, not as a basis for the actual structure.

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## FSL-1608040B-FAT5NC3

## **Selection Guide**

Part No	Lens Type	Dice	Emitted Color
FSL-1608040B-FAT5NC3	Water clear	InGaN	Blue

# Electrical / Optical Characteristics At Ta=25 °C

Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Test Condition
Iv	Luminous Intensity	11.2	45	-	mcd	IF=5mA
201/2	Viewing Angle	-	130	-	deg	IF=5mA
入 Peak	Peak Emission Wavelength	-	468	-	nm	IF=5mA
入 d	Dominant Wavelength	460	470	475	nm	IF=5mA
△入	Spectral Line Half-Width	-	25	1	nm	IF=5mA
VF	Forward Voltage	2.5	3.0	3.3	V	IF=5mA
IR	Reverse Current	-	-	10	μА	VR=5V

#### Note

# **Absolute Maximum Ratings At Ta=25℃**

Parameter	Blue	Unit	
Power Dissipation	120	mW	
Peak Forward Current[1]	100	mA	
Continuous Forward Current	30	mA	
Derating Linear From 25℃	0.25	mA/℃	
Reverse Voltage	5	V	
Electrostatic Discharge Threshold (HBM)	400		
Operating Temperature Range	-45°C to + 85°C		
Storage Temperature Range	-55°C to + 105°C		
Soldering Condition	260°C For 10 Seconds		

Note

1. 1/10DutyCycle,0.1msPulseWidth

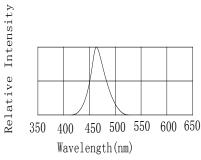
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<sup>1.</sup>  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value

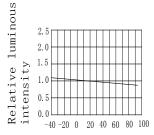




# **Electrical Optical Characteristics Curves At Ta=25**

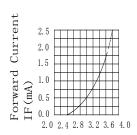


Relative Intensity vs. Wavelength (nm)



Ambient temperature Ta(℃)

Relative Luminous Intensity vs. Ambient temperature

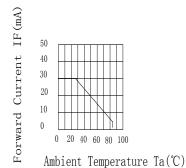


Forward Voltage VF(V)

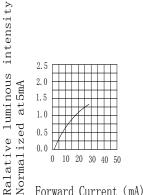
Radint Intensity

Relative

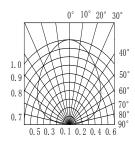
Forward Current vs. Forward Voltage



Forward Current Derating Curve



Forward Current (mA)



Radiation Diagram

Forward Intensity vs. Forward Current

Radiation Diagram

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#### FSL-1608040B-FAT5NC3

# **Bin Range Of Luminous Intensity**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	L	11.2	18	- mcd	IF=5mA
Ter	M	18	28		
Iv	N	28	45		
	P	45	72		

# **Bin Range Of Forward Voltage**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	V25	2.50	2.70	· V	IF=5mA
VE	V27	2.70	2.90		
VF	V29	2.90	3.10		
	V31	3.10	3.30		

## **Bin Range Of Dominate Wavelength**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	B1	460	465	nm	IF=5mA
入 d	B2	465	470		
	В3	470	475		

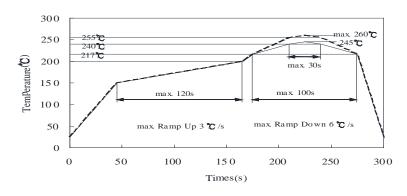
#### Notes:

- 1. Tolerance of Luminous Intensity +/-20  $\!\%$
- 2. Tolerance of Forward Voltage  $\pm -0.15V$
- 3. Tolerance of the Dominate Wavelength +/- 2nm

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## **SMT Reflow Soldering Instructions**

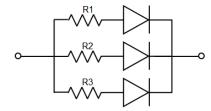


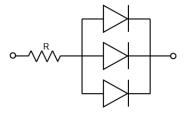
#### Notes:

- Selles gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a
  wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must
  be properly grounded.
- 2. Reflow soldering should not be done more than two times.
- 3. Do not stress LED when soldering, and do not warp the circuit board after soldering
- 4. While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320°C for once only.

## **Application**

In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended to use individual resistor separately, as shown in Circuit A below. The brightness of each LED shown in Circuit B might appear difference due to the differences in the I-V characteristics of those LEDs.





Circuit model A

Circuit model B

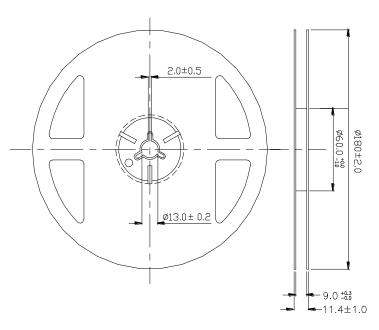
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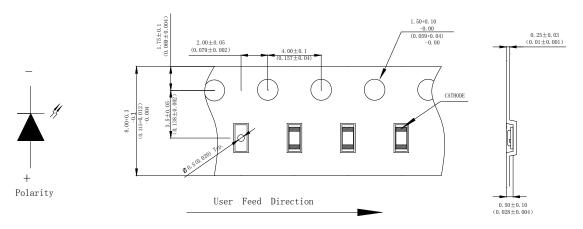




## **Reel Dimensions**



## Package Specifications (Units: mm(inches))



#### Notes:

- 1. The LEDs should be used within a year.
- 2. The LEDs should be kept in  $5\sim30^{\circ}$ C and 60% RH for less.
- 3. The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

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## **Reliability Test Items Conditions**

Classification	Test Item	Test Conditions	Test hours	Result
	Operation Life	Connect with a power IF=5mA  Ta=Under room temperature	1000Hrs	0/20
F 1	High Temperature High Humidity	Ta=+65°C±5°C RH=90%-95%	240Hrs	0/20
Endurance Test	High Temperature Storage	High Ta=+100°C±5°C	1000Hrs	0/20
	Low Temperature Storage	Low Ta=-50°C±5°C Test time=1000hrs	1000Hrs	0/20
	Temperature Cycling	-50°C ~+105°C 15min 5min 15min	300 Cycles	0/20
Environmental	Thermal Shock	-45°C ~±5°C ~+85°C ~±5°C 5min 10sec 5min	300 Cycles	0/20
Test	Solder Resistance	Preheating: 120°C-150°C, within 2 minutes. Operation heating: 260°C (Max.), within 10 seconds (Max.)	5Cycles	0/20

# Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	V <sub>F</sub> (V)	I <sub>F</sub> =5mA	Over U×1.2
Reverse current	Ir(µA)	V <sub>R</sub> =5V	Over U×2
Luminous intensity	Iv(mcd)	IF=5mA	Below S×0.5

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Meansurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.

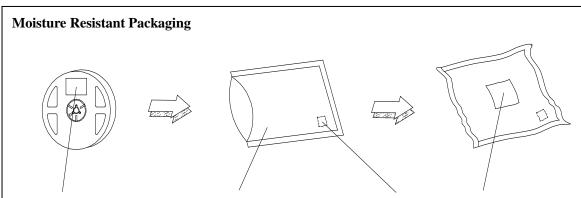
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Label

Desiccant





Aluminum moisture-proof bag

Remark: Add Desiccant into Aluminum moisture-proof bag

## **Label Explanation**

Label



Customer: Customer Name

Customer Part NO: Customer's Product Number

Part NO: Fantasy Product Number

Quantity: Packing Quantity

Lot NO: Lot Number

Date: Product Date (Week)

Bin: Rank of Luminous Intensity ,Dom. Wavelength, Forward Voltage

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