

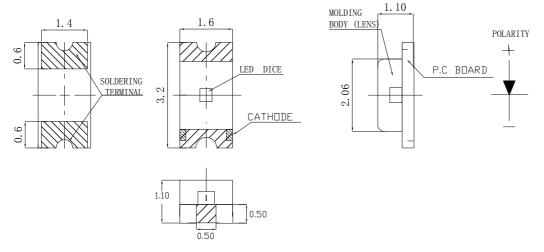
### **Features**

- · 3.2mm\*1.6mm SMT LED, Super thin (1.10H mm)
- · Low Power Consumption
- · Wide Viewing Angle
- · Various Colors
- · Compatible with automatic placement equipment.
- · Compatible with infrared and vapor phase reflow and wave solder process.
- · Meet ROHS Green Product
- · Package: 3000pcs/Reel

## **Applications**

· Backlight and Indicator

# **Package Dimensions**



### **Notes:**

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.2$ mm(.0079") unless otherwise noted.
- 3. Specifications are subject to change without notice
- 4. This drawing is only for reference, not as a basis for the actual structure.

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# FSL-3216110G-TCNHQ-LT

| Cal | laatian | Guide   |
|-----|---------|---------|
| 26  | lection | CTITION |

| Part No               | Lens Type   | Dice  | Emitted Color |
|-----------------------|-------------|-------|---------------|
| FSL-3216110G-TCNHQ-LT | Water Clear | InGaN | Green         |

# Electrical / Optical Characteristics At Ta=25°C

| Symbol | Parameter                | Min.  | Тур.  | Max.  | Unit | Test<br>Condition |
|--------|--------------------------|-------|-------|-------|------|-------------------|
| Iv     | Luminous Intensity       | 11.0  | 18    |       | mcd  | IF=20mA           |
| 201/2  | Viewing Angle            |       | 130   |       | deg  | IF=20mA           |
| 入 Peak | Peak Emission Wavelength |       | 570   |       | nm   | IF=20mA           |
| λd     | Dominant Wavelength      | 564.5 | 571.0 | 579.5 | nm   | IF=20mA           |
| Δλ     | Spectral Line Half-Width |       | 15    |       | nm   | IF=20mA           |
| VF     | Forward Voltage          | 1.75  | 2.2   | 2.55  | V    | IF=20mA           |
| IR     | Reverse Current          |       |       | 10    | uA   | VR 5V             |

Note:

### Absolute Maximum Ratings At Ta=25℃

| Parameter                              | Green              | Unit  |  |
|--|--------------------|-------|--|
| Power Dissipation                      | 75                 | mW    |  |
| Peak Forward Current[1]                | 80                 | mA    |  |
| Continuous Forward Current             | 30                 | mA    |  |
| Dreading Linear From50°C               | 0.4                | mA/°C |  |
| Reverse Voltage                        | 5                  | V     |  |
| Electrostatic Discharge Threshold(HBM) | 2000               |       |  |
| Operating Temperature Range            | -55°C to + 85°C    |       |  |
| Storage Temperature Range              | -55°C to + 85°C    |       |  |
| Soldering Condition                    | 260°C For5 Seconds |       |  |

Note:

 $1.\ 1/10 Duty Cycle, 0.1 ms Pulse Width$ 

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 $<sup>1. \</sup>theta 1/2$  is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value



## Electrical Optical Characteristics Curves At Ta=25°C

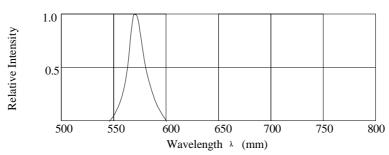
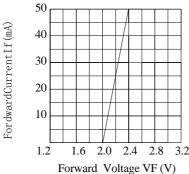
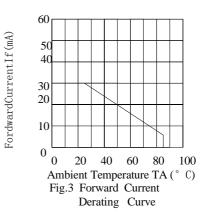
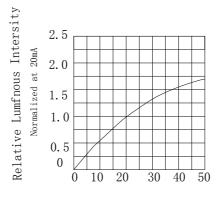


Fig.1 Rekative Intensity vs. Wavekength



Forward Voltage VF (V)
Fig.2 Forward Current VS.
Forward Voltage





Forward Current (mA)
Fig.4 Relative Luminous
Intensity vs. Forward Current

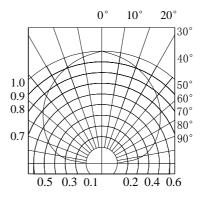


Fig.6 Spatial Distribution

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## **Bin Range Of Luminous Intensity**

| Symbol | Bin Code | Min. | Max. | Unit | Condition |
|--------|----------|------|------|------|-----------|
|        | L        | 11   | 18   | mcd  | IF=20mA   |
|        | M        | 18   | 28   |      |           |
| Iv     | N        | 28   | 45   |      |           |
|        | P        | 45   | 72   |      |           |
|        | Q        | 72   | 112  |      |           |
|        | R        | 112  | 180  |      |           |

### **Bin Range Of Forward Voltage**

| Symbol | Bin Code | Min. | Max. | Unit | Condition |
|--------|----------|------|------|------|-----------|
| VF     | V2       | 1.75 | 1.95 | V    | IF=20mA   |
|        | V3       | 1.95 | 2.15 |      |           |
|        | V4       | 2.15 | 2.35 |      |           |
|        | V5       | 2.35 | 2.55 |      |           |

# **Bin Range Of Dominate Wavelength**

| Symbol | Bin Code | Min.  | Max.  | Unit | Condition |
|--------|----------|-------|-------|------|-----------|
| 入 d    | DB       | 564.5 | 567.5 |      | IF=20mA   |
|        | DC       | 567.5 | 570.5 | nm   |           |
|        | DD       | 570.5 | 573.5 |      |           |
|        | DE       | 573.5 | 576.5 |      |           |
|        | DF       | 576.5 | 579.5 |      |           |

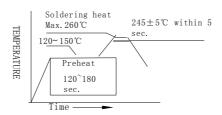
### Notes:

- 1. Tolerance of Luminous Intensity +/-20  $\!\%$
- 2. Tolerance of Forward Voltage +/-0.15V
- 3. Tolerance of the Dominate Wavelength +/- 2nm

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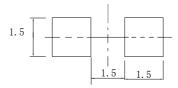
### **SMT Reflow Soldering Instructions**



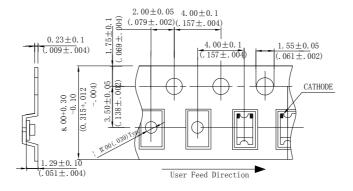
#### Notes:

- Selles gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a 1. wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
- 2. Reflow soldering should not be done more than two times.
- Do not stress LED when soldering, and do not warp the circuit board after soldering
- 4. While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320°C for once only.

### **Recommended Soldering Pad Dimensions**



### Package Specifications (Units: mm(inches))



#### Notes:

- The LEDs should be used within a year. 1.
- 2. The LEDs should be kept in 5~30°C and 60% RH for less.
- 3. The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

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### **Reliability Test Items Conditions**

| Classification    | Test Item                      | Test Conditions  | Test hours | Result |
|-------------------|--------------------------------|--|------------|--------|
|                   | Opertion Life                  | Connect with a power IF=20mA Ta=Under room temperature   | 1000Hrs    | 0/20   |
|                   | Hige Temperature High Humidity | Ta=+65°C±5°C<br>RH=90%-95%   | 240Hrs     | 0/20   |
| Endurance<br>Test | Hige Temperature<br>Storage    | High Ta=+85°C±5°C  | 1000Hrs    | 0/20   |
|                   | Low Temperature Storage        | Low Ta=-35 °C±5 °C<br>Test time=1000hrs  | 1000Hrs    | 0/20   |
|                   | Temperature<br>Cycling         | -45°C∼+105°C<br>15min 5min 15min   | 300 Cycles | 0/20   |
| Environmental     | Thermal Shock                  | -35°C~±5°C~+85°C~±5°C<br>5min 10sec 5min   | 300 Cycles | 0/20   |
| Test              | Solder<br>Resistance           | Preheating:<br>120°C-150°C, within 2 minutes.<br>Operation heating:<br>260°C (Max.), within 5 seconds (Max.) | 5Cycles    | 0/20   |

# Judgment criteria of failure for the reliability

| Measuring items    | Symbol             | Measuring conditions | Judgment criteria for failure |
|--------------------|--------------------|----------------------|-------------------------------|
| Forward voltage    | V <sub>F</sub> (V) | IF=20mA              | Over U×1.2                    |
| Rvevrse current    | $I_R(\mu A)$       | V <sub>R</sub> =5V   | Over U×2                      |
| Luminous intensity | Iv(mcd)            | IF=20mA              | Below S×0.5                   |

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Meansurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.

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