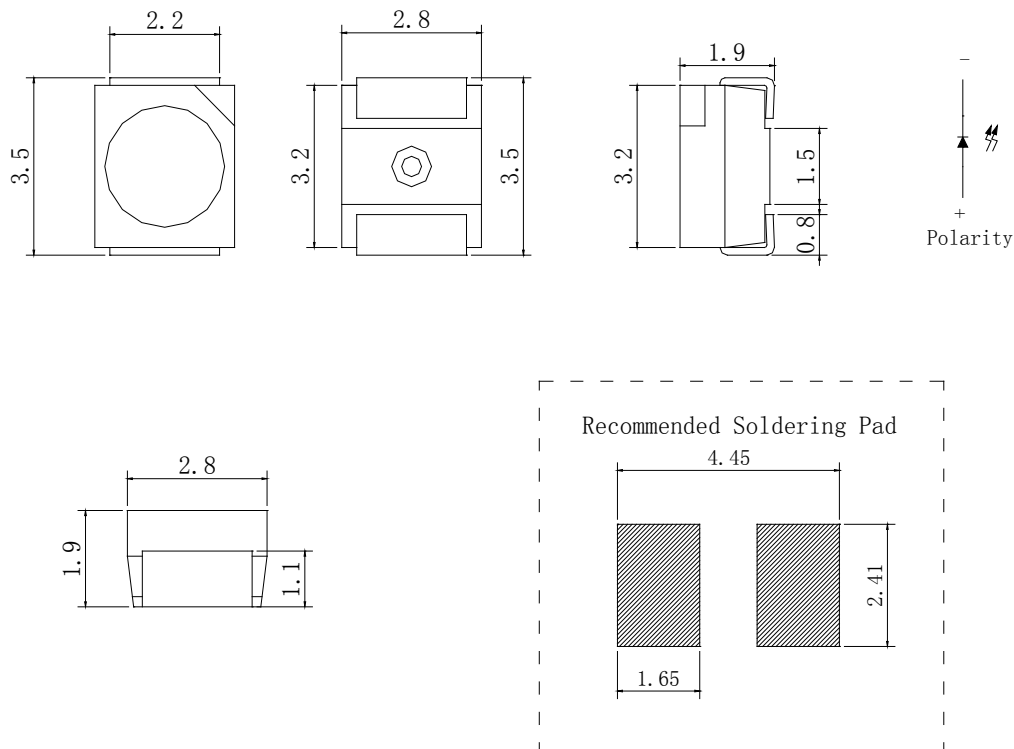


Features

- 3.5mm*2.8mm SMT LED, Super thin (1.90H mm)
- Low Power Consumption
- Wide Viewing Angle
- Various Colors
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow and wave solder process.
- Meet ROHS Green Product
- Package: 3000pcs/Reel

Applications

- Backlight and Indicator

Package Dimensions

Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.2\text{mm}$ (.0079") unless otherwise noted.
3. Specifications are subject to change without notice
4. This drawing is only for reference, not as a basis for the actual structure.

**Selection Guide**

Part No	Lens Type	Dice	Emitted Color
FSL-C3528190HF-FATNC3	Water clear	AlInGap	Orange

Electrical / Optical Characteristics At Ta=25 °C

Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Test Condition
Iv	Luminous Intensity	450	900	-	mcd	IF=20mA
2θ1/2	Viewing Angle	-	130	-	deg	IF=20mA
λ Peak	Peak Emission Wavelength	-	611	-	nm	IF=20mA
λ d	Dominant Wavelength	597	605	612	nm	IF=20mA
Δλ	Spectral Line Half-Width	-	17	-	nm	IF=20mA
VF	Forward Voltage	1.5	2.0	2.5	V	IF=20mA
IR	Reverse Current			10	μ A	VR=5V

Note:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value
2. Tolerance of Luminous Intensity +/-10%
3. Tolerance of Forward Voltage +/-0.1V
4. Tolerance of the Dominate Wavelength +/- 1nm

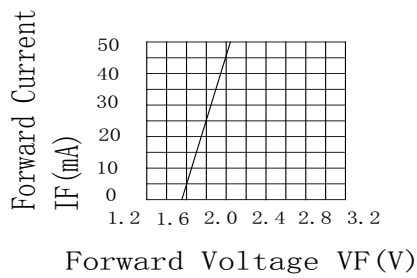
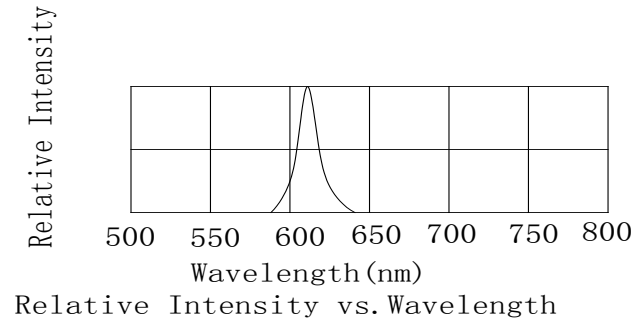
Absolute Maximum Ratings At Ta=25°C

Parameter	Symbol	Orange	Unit
P _D	Power Dissipation	72	mW
I _{FP}	Peak Forward Current[1]	100	mA
I _F	Continuous Forward Current	50	mA
D _L	Derating Linear From 25°C	0.25	mA/°C
V _R	Reverse Voltage	12	V
ESD _{HBM}	Electrostatic Discharge Threshold(HBM)	2000	V
ESD _{MM}	Electrostatic Discharge Threshold(MM)	200	V
T _j	Junction Temperature	115	°C
R _{th J-A}	Thermal resistance (J-A)	800	K/W
R _{th J-S}	Thermal resistance (J-S)	450	K/W
T _{opr}	Operating Temperature Range	-45°C to + 100°C	
T _{stg}	Storage Temperature Range	-55°C to + 110°C	
T _{sol Ref}	Soldering Condition(Reflow)	260°C For 30 Seconds	
T _{sol Hand}	Soldering Condition (Hand)	350°C For 3 Seconds	

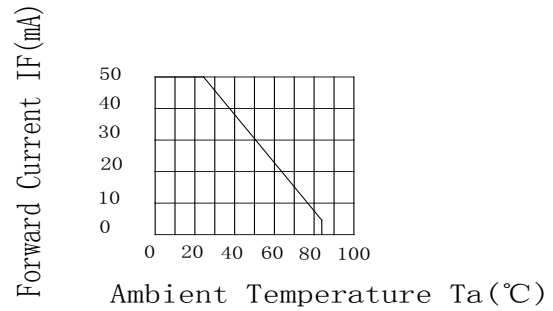
Note:

1. 1/10DutyCycle,0.1msPulseWidth

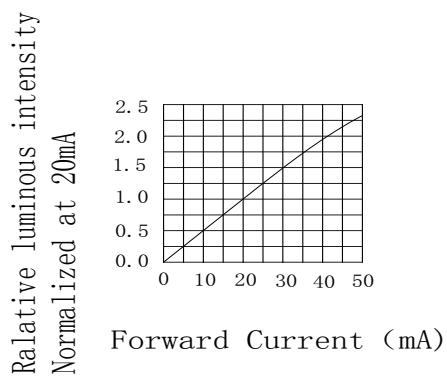
Electrical Optical Characteristics Curves At Ta=25 °C



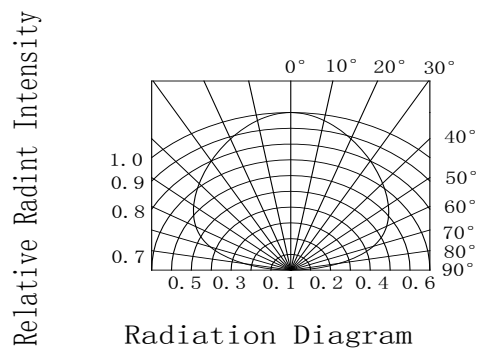
Forward Current vs.
Forward Voltage



Forward Current Derating Curve



Forward luminous Intensity vs.
Forward Current



Radiation Diagram

Bin Range Of Luminous Intensity

Symbol	Bin Code	Min.	Max.	Unit	Condition
I _v	U	450	720	mcd	IF=20mA
	V	720	1120		

Bin Range Of Forward Voltage

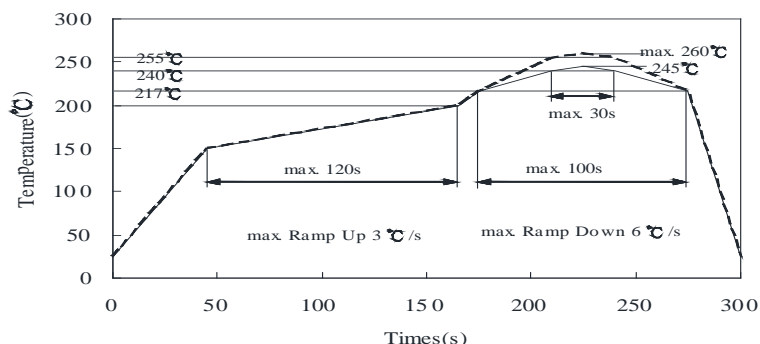
Symbol	Bin Code	Min.	Max.	Unit	Condition
V _F	V15	1.5	1.7	V	IF=20mA
	V17	1.7	1.9		
	V19	1.9	2.1		
	V21	2.1	2.3		
	V23	2.3	2.5		

Bin Range Of Dominate Wavelength

Symbol	Bin Code	Min.	Max.	Unit	Condition
λ _d	F1	597	600	nm	IF=20mA
	F2	600	603		
	F3	603	606		
	F4	606	609		
	F5	609	612		

Notes:

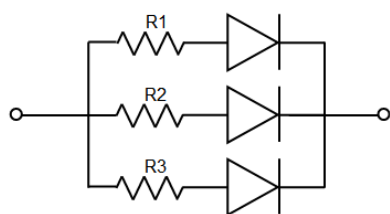
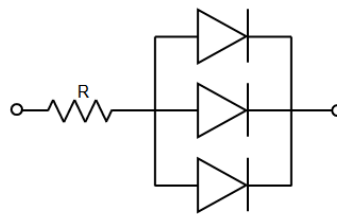
1. Tolerance of Luminous Intensity +/-10%
2. Tolerance of Forward Voltage +/-0.1V
3. Tolerance of the Dominate Wavelength +/- 1nm

SMT Reflow Soldering Instructions

Notes:

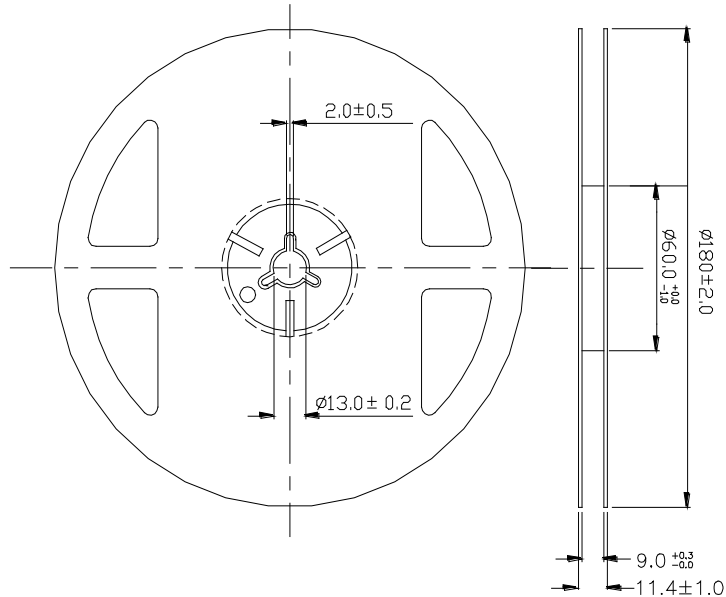
1. Selles gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
2. Reflow soldering should not be done more than two times.
3. Do not stress LED when soldering, and do not warp the circuit board after soldering
4. While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320°C for once only.

Application

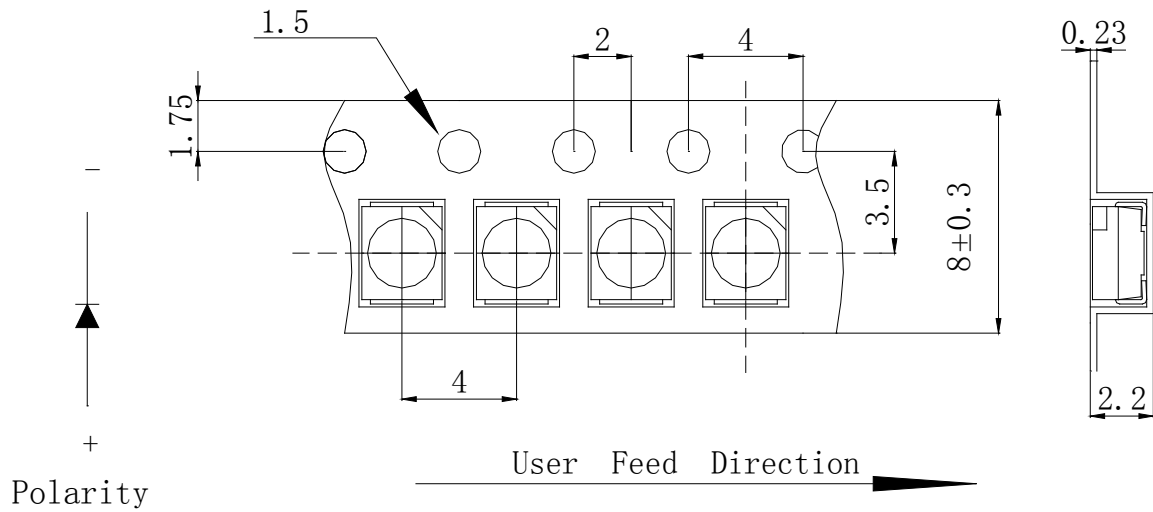
In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended to use individual resistor separately, as shown in Circuit A below. The brightness of each LED shown in Circuit B might appear difference due to the differences in the I-V characteristics of those LEDs.


Circuit model A

Circuit model B

Reel Dimensions



Package Specifications (Units: mm(inches))



Notes:

1. The LEDs should be used within a year.
2. The LEDs should be kept in 5~30°C and 60% RH for less.
3. The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

Reliability Test Items Conditions

Classification	Test Item	Test Conditions	Test hours	Result
Endurance Test	Operation Life	Connect with a power $I_F=20\text{mA}$ $T_a=\text{Under room temperature}$	1000Hrs	0/20
	High Temperature High Humidity	$T_a=+65^\circ\text{C}\pm 5^\circ\text{C}$ $RH=90\%-95\%$	240Hrs	0/20
	High Temperature Storage	High $T_a=+100^\circ\text{C}\pm 5^\circ\text{C}$	1000Hrs	0/20
	Low Temperature Storage	Low $T_a=-50^\circ\text{C}\pm 5^\circ\text{C}$ Test time=1000hrs	1000Hrs	0/20
Environmental Test	Temperature Cycling	$-50^\circ\text{C} \sim +105^\circ\text{C}$ 15min 5min 15min	300 Cycles	0/20
	Thermal Shock	$-45^\circ\text{C} \sim \pm 5^\circ\text{C} \sim +85^\circ\text{C} \sim \pm 5^\circ\text{C}$ 5min 10sec 5min	300 Cycles	0/20
	Solder Resistance	Preheating: $120^\circ\text{C} - 150^\circ\text{C}$, within 2 minutes. Operation heating : $260^\circ\text{C} (\text{Max.})$, within 10 seconds(Max.)	5Cycles	0/20

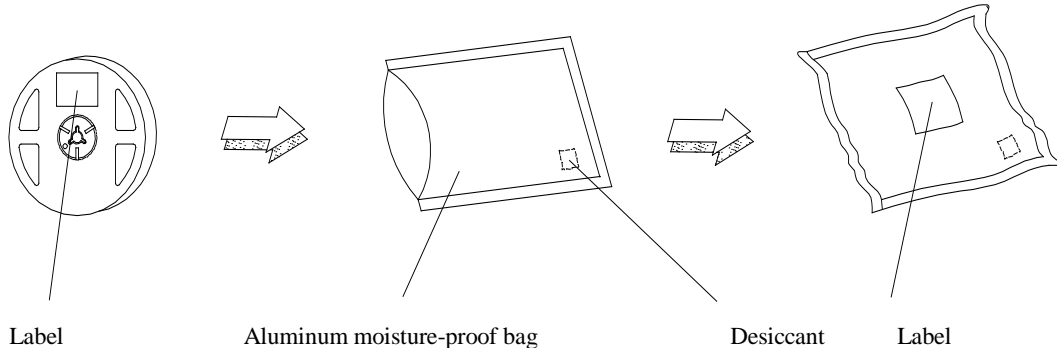
Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	$V_F(\text{V})$	$I_F=20\text{mA}$	Over $U \times 1.2$
Reverse current	$I_R(\mu\text{A})$	$V_R=5\text{V}$	Over $U \times 2$
Luminous intensity	$I_v(\text{mcd})$	$I_F=20\text{mA}$	Below $S \times 0.5$

Note: 1.U means the upper limit of specified characteristics. S means initial value.


2.Measurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.

Moisture Resistant Packaging



Remark: Add Desiccant into Aluminum moisture-proof bag

Label Explanation



Customer: XXXXXXXX

Customer Part NO : XXXXXXXX

Part NO : XXXXXXXX

Quantity : XXXX

Lot NO: XXXXXXXX

Date: XXXX

Bin: XXX

ROHS

Customer: Customer Name

Customer Part NO: Customer's Product Number

Part NO : Fantasy Product Number

Quantity : Packing Quantity

Lot NO : Lot Number

Date : Product Date (Week)

Bin: Rank of Luminous Intensity ,Dom. Wavelength, Forward Voltage